

AMENDMENTS TO THE CLAIMS

1-9. (Previously Canceled).

10. (Previously Presented) An apparatus for manufacturing a corrugated product comprising:

a corrugating device adapted to form a plurality of flutes on first and second sides of a first web of medium, each flute having a crest;

a water supply device applying water to only a plurality of crests on the first side of the first web;

a starch supply device applying starch to only the plurality of crests on the first side of the first web after the water supply device has applied water to only the plurality of crests; and

a securing device adapted to secure a second web of medium to the plurality of crests on the first side of the first web to form a single-faced corrugated board, the water and starch combining to form an adhesive joining the first and second webs of medium together.

11. (Original) The apparatus of claim 10, wherein the corrugating device comprises a first corrugating roll and a second corrugating roll.

12-15. (Canceled).

16. (Previously Presented) The apparatus of claim 10, wherein the water supply device is a first water supply device, and wherein the apparatus further comprises a second water supply device, the second water supply device being adapted to apply water to the plurality of crests on the second side of the single-faced corrugated board.

17. (Previously Presented) The apparatus of claim 10, wherein the starch supply device is a first starch supply device, and wherein the apparatus further comprises a second starch supply device adapted to apply starch to the plurality of crests on the second side of the first web.

18-34. (Canceled).

35. (Previously Presented) The apparatus of claim 10, wherein the water supply device comprises a sprayer.

36-38. (Canceled).